

**Particulars:**

Standard:	Reference:
Specification	E3UP – Nitrile Extra Protect – Aqua Blue & White – Exam gloves
Packing Code Recommendations	04US and 28US
Standards conform to	EN 455 part 1, 2, 3 & 4
Conformity Performance	Class I MDD 93/42/EEC as amended by Council Directive 2007/47/EC
Requirement Performance	Essential Requirements
Safety Performance	Risk Validation
Certification of Manufacture	ISO 9001:2008, TUV Germany Ref: 12 100 25208 TMS
Certification of Medical Manufacture	EN ISO 13485:2003, TUV Germany Ref: S 951 05 3004

**Sampling Plan:**

Defects:	Inspection Level:	AQL
Pinholes	Gen. Ins. Level I	1.5
Visual defects (major)	S-4	2.5
Visual defects (minor)	S-4	4.0
Physical Dimensions	13	Median value must comply
Physical Properties	13	Median value must comply

Major: Lump  $\geq 2$  mm – Dirt  $\geq 1,0$  mm or more than 3 spots – Sticky Pleat  $\geq 10$  mm – Discolouration – sharp lump – Mix type – Thin spot – Incomplete Bead – Wrong side – Poor Donning – Mix size.  
 Minor: Lump  $< 2$  mm – Dirt  $< 1,0$  mm – Sticky Pleat  $< 10$  mm – Rolled Bead – Powder Excessive  
 Powder  $< 2,0$  mg/gloves

**Physical Dimensions in mm and Properties:**

Size	Length min	Width Of Palm	Thickness $\pm 0.02$ mm			Before ageing	After ageing
			Finger	Palm	Cuff		
Xsmall	240	76 $\pm 4$	0.14	0.11	0.08	9 Newton	6 Newton
Small	240	86 $\pm 4$	0.14	0.11	0.08	9 Newton	6 Newton
Medium	240	98 $\pm 4$	0.14	0.11	0.08	9 Newton	6 Newton
Large	240	107 $\pm 4$	0.14	0.11	0.08	9 Newton	6 Newton
Xlarge	240	115 $\pm 4$	0.14	0.11	0.08	9 Newton	6 Newton
XXlarge	240	124 $\pm 4$	0.14	0.11	0.08	9 Newton	6 Newton
Elongation						500% Min.	400% Min.

Shelf Life 3 Years

Average weight: 4.7 gram M Size

**04US – Packing Details and External Dimensions in mm for 240 mm gloves:**

Dimensions LxWxH in mm:	Packing per Unit:	Stacking per Unit:
Dispenser 240x135x56	Gloves flat	100 pieces
Export Carton 299x252x282	Dispenser Upright in Carton	10x100 pieces
Euro Pallet 1200x800x150	Carton 4 length 3 width free height	Depends on stacking
20ft Container 5900x2340x2340	Carton 19 length 9 width 8 height	1,360 Cartons
40ft Container 12060x2340x2340	Carton 39 length 9 width 8 height	2,800 Cartons
40ft container 11920x2342x2618	Carton 40 length 9 width 9 height	3,150 Cartons

**28US – Packing Details and External Dimensions in mm for 240 mm gloves:**

Dimensions LxWxH in mm:	Packing per Unit:	Stacking per Unit:
Dispenser 240x122x82	Gloves 30/30/30/30/30 flat	150 pieces
Export Carton 428x254x251	Dispenser Upright in Carton	10x150 pieces
Euro Pallet 1200x800x150	Free	Depends on stacking
20ft Container 5900x2340x2340	Carton 13 length 9 width 9 height	1,050 Cartons
40ft Container 12060x2340x2340	Carton 27 length 9 width 9 height	2,185 Cartons
40ft HC container 11920x2342x2618	Carton 27 length 9 width 10 height	2,430 Cartons

**Packing Material & Print Specification:**

Dispenser:	Properties:
Thickness	0.50 mm
Weight of material	400 g/m <sup>2</sup> (70g/pc)
Raw material base	Grey Back
Type of printing ink used	Mark V - Process ink (oil based)
Type of lacquer / varnish used	Toyochem High Scuff (Ductor Based)
Export Carton:	Properties:
Thickness	5 mm
Weight of material	250 g/pc
Box quality Gram M <sup>2</sup> / Liner	270/150/180
Type of printing ink used	Mark V – Process Ink (Oil Based)